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| SO No :  IM No :  \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_  PPO No :  \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_ | | Valve Type : \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_ , Class :\_\_\_\_\_\_ \_  Size :\_\_\_\_\_\_\_\_ \_\_\_\_ \_in  Connection : \_\_\_\_\_\_\_ \_\_\_\_\_\_ \_\_  Specification :\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_ \_\_, Grade :\_\_\_\_ \_\_  SPK No : \_\_\_\_\_ \_ \_\_\_ | | | | | | | | | Flux : \_\_\_\_\_\_\_\_\_ \_\_\_\_\_\_\_\_\_  Wire Type : \_\_\_\_\_\_\_\_\_\_\_ \_\_\_\_  WPS No. : \_\_\_\_\_\_\_\_\_\_\_ \_\_\_\_\_\_.  Welding Process: \_\_\_\_\_\_\_\_\_\_ \_\_\_\_\_\_\_ | | | Report No. : \_\_\_\_\_ \_\_\_\_\_\_\_  Machine No : \_\_\_\_\_\_ \_ \_\_\_\_\_\_  Date : \_\_\_\_\_ \_\_\_\_\_\_\_\_  Shift : \_\_\_\_\_\_\_ \_\_\_\_\_\_  Page : \_\_\_ of \_\_ \_ | |
| No. | Identification Number  / Description | *Welding Parameter* | | | | | | | | | | Trevel speed  (cm/min) | Remark | | |
| *Voltage*(V) | | | | | *Ampere* (A) | | | | |
| Volt 1 | Volt 2 | Volt 3 | | Volt 4 | Amp. 1 | Amp. 2 | Amp. 3 | | Amp. 4 |
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| Catatan:  *Note* | | * Perubahan wire ditulis dalam kolom Catatan: jenis Wire, No. Lot, dan Jumlah   *If any wire change should be written in Remark: type of Wire, Lot No., and Quantity* | | | | | | | | | | | | | |
| *Prepared by* : Operator | | | | | Reviewed by : | | | | | Reviewed and Witnessed by:  Third Party Inspector | | | | | *Customer Representative* |
| *Initial/Sign* : \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_  *Date* : \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_ | | | | | Initial/Sign : \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_  Tanggal : \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_  *Date* | | | | | *Initial/Sign* : \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_  *Date* : \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_ | | | | | *Initial/Sign* : \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_  Date : \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_ |